



Maxxam™ PD 20 TF Black

Polypropylene

Key Characteristics

Product Description

PolyOne's Maxxam™ family of polypropylene- and polyethylene-based products covers a wide range of applications, markets and performance requirements. Standard grades are compounded with calcium carbonate, glass and talc to provide a desired balance of properties including stiffness, durability, impact resistance and heat resistance. Custom grades are available with features such as UV stabilizers, heat stabilizers, custom color, high impact, etc.

General

Material Status	• Commercial: Active
Regional Availability	• Africa & Middle East • Europe • Asia Pacific • Latin America • North America
Filler / Reinforcement	• Talc, 23% Filler by Weight
Features	• Medium Flow
Appearance	• Black
Forms	• Pellets

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.07	1.07	ASTM D792
Melt Mass-Flow Rate (MFR) ² (230°C/2.16 kg)	17 g/10 min	17 g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.011 to 0.012 in/in	1.1 to 1.2 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ³ (Yield)	4700 psi	32.4 MPa	ASTM D638
Tensile Elongation ³ (Break)	44 %	44 %	ASTM D638
Flexural Modulus	350000 psi	2410 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm), Injection Molded	0.50 ft-lb/in	27 J/m	ASTM D256A
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Unannealed, 0.125 in (3.18 mm)	252 °F	122 °C	ASTM D648
Deflection Temperature Under Load 264 psi (1.8 MPa), Annealed, 0.125 in (3.18 mm)	155 °F	68.5 °C	ASTM D648
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.06 in (1.5 mm), BK)	HB	HB	UL 94

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Mold Temperature	61 to 122 °F	16 to 50 °C

Notes

¹ Typical values are not to be construed as specifications.

² Procedure A

³ Type I, 2.0 in/min (51 mm/min)



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